

## Hexylene Glycol

### SECTION 1. IDENTIFICATION

<b>Product Identifier</b>	Hexylene Glycol
<b>Other Means of Identification</b>	1,1,3-Trimethyltrimethylene glycol, 2,4-Dihydroxy-2-methylpentane, diacetone glycol
<b>Product Code(s)</b>	HE8210
<b>Product Family</b>	Organic solution
<b>Recommended Use</b>	Industrial.
<b>Restrictions on Use</b>	None known.
<b>Supplier Identifier</b>	Alphachem Limited, 2485 Milltower Court, Mississauga, Ontario, L5N 5Z6, (905) 821-2995
<b>Emergency Phone No.</b>	CANUTEC CANADA, 613-996-6666, 24 Hours
<b>SDS No.</b>	0980

### SECTION 2. HAZARD IDENTIFICATION

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the US Hazard Communication Standard (HCS 2012).

#### Classification

Skin irritation - Category 2; Serious eye damage - Category 2

#### Label Elements



Signal Word:  
Warning

Hazard Statement(s):  
Causes skin and eye irritation.

#### Precautionary Statement(s):

Wash hands and skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF ON SKIN: Wash with plenty of water.

If skin irritation occurs: Get medical advice/attention.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Call a POISON CENTRE or doctor if you feel unwell.

#### Storage:

Store in a dry place. Store in a closed container.

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Disposal:  
Dispose of contents and container in accordance with local, regional, national and international regulations.

**Other Hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance:

Chemical Name	CAS No.	%	Other Identifiers
Hexylene glycol	107-41-5	> 99	1,1,3-Trimethyltrimethylene glycol, 2,4-Dihydroxy-2-methylpentane

**SECTION 4. FIRST-AID MEASURES**

**First-aid Measures**

**Inhalation**

Remove source of exposure or move to fresh air. Get medical advice or attention if you feel unwell or are concerned.

**Skin Contact**

Rinse with lukewarm, gently flowing water for 5 minutes. If skin irritation occurs, get medical advice or attention.

**Eye Contact**

Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open. If eye irritation persists, get medical advice or attention.

**Ingestion**

Rinse mouth with water. Get medical advice or attention if you feel unwell or are concerned.

**First-aid Comments**

Some of the first-aid procedures recommended here require advanced first-aid training. If exposed or concerned, get medical advice or attention.

**Most Important Symptoms and Effects, Acute and Delayed**

None known.

**Immediate Medical Attention and Special Treatment**

**Special Instructions**

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**SECTION 5. FIRE-FIGHTING MEASURES**

**Extinguishing Media**

**Suitable Extinguishing Media**

Carbon dioxide, dry chemical powder, appropriate foam, water spray or fog.

**Unsuitable Extinguishing Media**

None known.

**Specific Hazards Arising from the Product**

Does not burn. Can ignite if strongly heated. Heating increases the release of toxic vapour. Closed containers may rupture violently when heated releasing contents.

In a fire, the following hazardous materials may be generated: irritating fumes and acrid smoke.

**Special Protective Equipment and Precautions for Fire-fighters**

Evacuate area. Fight fire from a safe distance or a protected location. Approach fire from upwind to avoid hazardous vapours or gases. Do NOT apply water directly to spill. Use water spray to flush spills away from ignition sources. For a massive fire, immediately evacuate the area and use unmanned hose holder or monitor nozzles. If this is not

possible withdraw from fire area and allow fire to burn.  
Fire-fighters may enter the area if positive pressure SCBA and full Bunker Gear is worn.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Personal Precautions, Protective Equipment, and Emergency Procedures

Use the personal protective equipment recommended in Section 8 of this safety data sheet. Do not touch damaged containers or spilled product unless wearing appropriate protective equipment. Increase ventilation to area or move leaking container to a well-ventilated and secure area.

### Environmental Precautions

Do not allow into any sewer, on the ground or into any waterway.

### Methods and Materials for Containment and Cleaning Up

Small spills or leaks: contain and soak up spill with absorbent that does not react with spilled product. Place used absorbent into suitable, covered, labelled containers for disposal.

Large spills or leaks: contact emergency services and manufacturer/supplier for advice.

## SECTION 7. HANDLING AND STORAGE

### Precautions for Safe Handling

Wear personal protective equipment to avoid direct contact with this chemical. Only use where there is adequate ventilation. Prevent accidental contact with incompatible chemicals. Keep containers tightly closed when not in use or empty.

### Conditions for Safe Storage

Store in an area that is: cool, separate from incompatible materials (see Section 10: Stability and Reactivity). Store in the original, labelled, shipping container.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control Parameters

Chemical Name	ACGIH TLV®		OSHA PEL		AIHA WEEL	
	TWA	STEL	TWA	Ceiling	8-hr TWA	TWA
Hexylene glycol	25 ppm	50 ppm	Not established			

TLV Comments:

NOTE: In many jurisdictions, exposure limits are similar to the ACGIH TLVs. Since the manner in which exposure limits are established, interpreted, and implemented can vary, obtain detailed information from the appropriate government agency in each jurisdiction.

### Appropriate Engineering Controls

Use local exhaust ventilation and enclosure, if necessary, to control amount in the air.

### Individual Protection Measures

#### Eye/Face Protection

Wear chemical safety goggles and face shield when contact is possible.

#### Skin Protection

Wear chemical protective clothing e.g. gloves, aprons, boots.

#### Respiratory Protection

No specific guidelines are available. Contact chemical manufacturer, supplier or appropriate government agencies for advice.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### Basic Physical and Chemical Properties

**Appearance** Colourless liquid.

**Odour** Sweet

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<b>Odour Threshold</b>	50 ppm (detection)
<b>pH</b>	Not available
<b>Melting Point/Freezing Point</b>	-50 °C (-58 °F) (melting); -50 °C (-58 °F) (freezing)
<b>Initial Boiling Point/Range</b>	197.5 °C (387.5 °F)
<b>Flash Point</b>	94.0 - 99.4 °C (201.2 - 210.9 °F)
<b>Evaporation Rate</b>	< 0.01 (n-butyl acetate = 1)
<b>Flammability (solid, gas)</b>	Not applicable
<b>Upper/Lower Flammability or Explosive Limit</b>	8.1% (upper); 1.2% (lower)
<b>Vapour Pressure</b>	Not available
<b>Vapour Density (air = 1)</b>	Not applicable
<b>Relative Density (water = 1)</b>	0.922 at 20 °C
<b>Solubility</b>	Soluble in all proportions in water; Not available (in other liquids)
<b>Partition Coefficient, n-Octanol/Water (Log Kow)</b>	0.58 (estimated)
<b>Auto-ignition Temperature</b>	306 °C (583 °F)
<b>Decomposition Temperature</b>	Not available
<b>Viscosity</b>	Not available (kinematic); 34.4 mPa.s at 20 °C (dynamic)
<b>Other Information</b>	
<b>Physical State</b>	Liquid
<b>Molecular Weight</b>	118.17

## SECTION 10. STABILITY AND REACTIVITY

### Reactivity

None known.

### Chemical Stability

Normally stable.

### Possibility of Hazardous Reactions

None known.

### Conditions to Avoid

High temperatures. Temperatures above 96.0 °C (204.8 °F)

### Incompatible Materials

Strong oxidizing agents (e.g. perchloric acid), strong acids (e.g. hydrochloric acid), strong bases (e.g. sodium hydroxide).

### Hazardous Decomposition Products

None known.

## SECTION 11. TOXICOLOGICAL INFORMATION

### Likely Routes of Exposure

Inhalation; skin contact; eye contact; ingestion.

### Acute Toxicity

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Hexylene glycol	Not available	3690 mg/kg (rat)	> 5000 mg/kg (rabbit)

### Skin Corrosion/Irritation

Animal tests show mild irritation.

**Serious Eye Damage/Irritation**

Moderate to severe irritant.

**STOT (Specific Target Organ Toxicity) - Single Exposure****Inhalation**

May cause nose and throat irritation.

**Ingestion**

No information was located.

**Aspiration Hazard**

No information was located.

**STOT (Specific Target Organ Toxicity) - Repeated Exposure**

No information was located.

**Respiratory and/or Skin Sensitization**

No information was located.

**Carcinogenicity**

Chemical Name	IARC	ACGIH®	NTP	OSHA
Hexylene glycol	Not Listed	Not designated	Not Listed	Not Listed

**Reproductive Toxicity****Development of Offspring**

No information was located.

**Sexual Function and Fertility**

No information was located.

**Effects on or via Lactation**

No information was located.

**Germ Cell Mutagenicity**

No information was located.

**Interactive Effects**

No information was located.

**SECTION 12. ECOLOGICAL INFORMATION**

This section is not required by WHMIS. This section is not required by OSHA HCS 2012.

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal Methods**

Dispose of contents and container in accordance with local, regional, national and international regulations.

**SECTION 14. TRANSPORT INFORMATION**

Not regulated under Canadian TDG regulations. Not regulated under US DOT Regulations.

**Special Precautions** Not applicable

**Transport in Bulk According to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable

**SECTION 15. REGULATORY INFORMATION****Safety, Health and Environmental Regulations**

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**Canada**

**Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)**

Listed on the DSL.

**USA**

**Toxic Substances Control Act (TSCA) Section 8(b)**

Listed on the TSCA Inventory.

**SECTION 16. OTHER INFORMATION**

<b>NFPA Rating</b>	<b>Health - 2</b>	<b>Flammability - 1</b>	<b>Instability - 0</b>
<b>SDS Prepared By</b>	Alphachem Limited		
<b>Phone No.</b>	(905)-821-2995		
<b>Date of Preparation</b>	March 31, 2017		
<b>Date of Last Revision</b>	March 31, 2017		
<b>References</b>	CHEMINFO database. Canadian Centre for Occupational Health and Safety (CCOHS).		
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